

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	17.10.30	Job No.:	RD17-742-01	ADR Yes/No:	N	ADR Date:		ECN #:	17- 728
Product No.:	D412-742			Created By:	NO	Approved By:	<i>DA</i>		
Product Name:	412 Float Skidtube			Checked By:	<i>AB</i>				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	<i>17.10.30</i>
Production Planning Man. / Prod. Planner	Y	LL / MP	<i>NP 17-11-01</i>
Supply Chain Director / Purchasing	Y	RA / CL	<i>17-11-01</i>
Production Engineering Coord.	Y	DD / JFS	<i>17.11.01</i>
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	<i>17.11.01</i>
QC Coordinator	Y	PD	<i>17.11.01</i>
Customer Support	Y	SW / LM	<i>L17.11.01</i>
Customer Technical Support	Y	MB / ML	<i>17.11.01</i>
Marketing	Y	WR	<i>17.11.01</i>
Prod. Man. Solution Provider	Y	HM	<i>17.11.01</i>

Reason for Change: Release one piece float skidtube

Documents Affected:

MDL-D412-742 Rev R

IIN-D412-742 Rev. F, IIN-D412-742-1 Rev. A , IIN-D412-742-2 Rev. A , ICA-D412-742 Rev. 5 , ICA-D412-742-1 Rev. 0 , ICA-D412-742-2 Rev. 0

D3407 Rev. G (Supersedes Rev. F), D5425 Rev. A , D5446 Rev. A , D5466 Rev. A , D5467 Rev. A , D5468 Rev. A , D5469 Rev. A , D5482 Rev. A , D5483 Rev. A , D5484 Rev. A , D5489 Rev. A, D5512 Rev. A , D5513 Rev. B (Supersedes Rev. A) , D5518 Rev. A , D5542 Rev. A , D5546 Rev. A , D5561 Rev. A , D6028 Rev. A , D6210 Rev. A, M17-4 B Rev B, M17-4 R Rev. C, M17-4 S Rev. B

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 17-729

PAPERWORK UPDATE

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	NO		<i>17.11.01 NO</i>
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	Y	MB		
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	Y	NO		<i>17.11.01 NO</i>
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		<i>17.11.01</i>
12	Update Product Specification Files (Bluefiles)	Y	KJ		<i>17.11.01</i>
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>17.11.01</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		<i>17.11.01</i>
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	<i>102</i>	<i>17.11.01</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ		<i>17.11.01</i>
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		<i>17.11.01</i>
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		<i>17.11.01</i>
21	Update Controlled Supplier Documents (Qpulse) Database	Y	KJ	<i>D5483, D5484</i>	<i>17.11.02</i>
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		<i>17.11.01</i>
23	Update D-Part / M-Drawing / DS1 / DEO Master Binders	Y	KJ		<i>17.11.01</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	Y	KJ		<i>17.11.01</i>
25					

Description / Action:

The following parts are placed UNDER REVIEW as of this ECN release by URF 17-729

D5513-1 Bushings must be made to tighter tolerances as prescribed by engineering

D5489-041/-045 wearplates must be made using a deviated flat pattern to obtain the final shape per drawing, the deviation must be signed off by engineering

D5425 Skidtubes, GIRT/Wearplate holes which are off centerline need to be reamed to a higher precision (within drawing tolerances)

D412-742-021/-023/-028/-029/-051/-053/-055 all at CHG 001

NOV 29 2017

ECN Verified & Complete: *DA*

Date: _____